

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **Skodock GmbH**

**Heinrich Nordhoff Ring 2
30826 Garbsen
GERMANY**

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application: • new build of parts for railway vehicles CL1, without design (expansion-joints)

Range of certification

Welding process according to DIN EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
141	8.1/1.1 8.1	t = 1 - 10 mm D >= 6 mm t = 1 - 14 mm D >= 6 mm	FW Metallschlauchverbindungen BW Metallschlauchverbindung
142	8.1 8.1 8.1	t = 0.15 - 1.5 mm t = 0.2 - 2 mm D >= 12 mm t = 1 - 1.5 mm	BW Rohrlängsnaht vollmechanisiert BW Bördelnaht FW

(continuation: see reverse)

Responsible welding coordinator: Dipl.-Ing. Marco-Jörg Wilm (IWE) [external]
born: 22.03.1969

Deputy with equal rights: -

Deputy: Marco Endrikat (IWS) born: 12.09.1991

Comments: see reverse

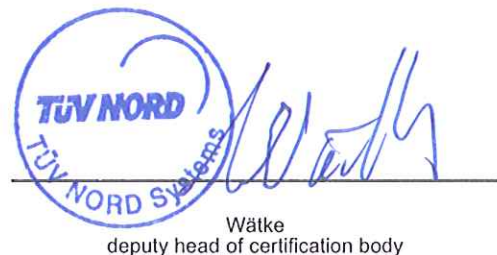
Certificate no.: TÜVNORD/15085/CL1/118/3A3/07

File reference: 8113931821 TN0794

Valid: from 04.03.2016 to 03.03.2019

Issued on: 20.10.2016

Auditor: NEUMANN
General regulations (see reverse)



Wätke
deputy head of certification body